












Date: Tuesday, 10/23/2007 3:11:26 PM
User: Kim Johnston

Process Sheet

| | |
|--|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : HEATER PERFORATED SHEET |
| Job Number : 35334 | |
| Estimate Number : 10419 | |
| P.O. Number : N/A | Part Number : D2404 |
| This Issue : 10/23/2007 S.O. No. : N/A | Drawing Number : D2404 REV. A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A | Drawing Revision : A |
| Previous Run : N/A | Material : N/A |
| Written By : <u> </u> | Due Date : 11/6/2007 |
| Checked & Approved By : <u> </u> | Qty: 4 Um: Each |
| Comment : Est.C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF | |
| Additional Product | |
| Job Number:  | |
| Seq. #: | Machine Or Operation: Description : |
| 1.0 | MPA180324X10B Perf Alum. .032 1/8Dia3/ |
| |   |
| Comment: Qty.: 0.8838 sf(s)/Unit Total : 3.5351 sf(s) Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick (MPA1/80324X10B) Batch: <u>19211</u> | |
| 2.0 | SHEAR SHEAR |
| |   |
| Comment: SHEAR Cut blank: 10.250" x 10.750" | |
| 3.0 | SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1 |
| |   |
| Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr | |
| 4.0 | QC5 INSPECT WORK TO CURRENT STEP |
| |   |
| Comment: INSPECT WORK TO CURRENT STEP | |
| 5.0 | PACKAGING 1 PACKAGING RESOURCE #1 |
| |   |
| Comment: PACKAGING RESOURCE #1 Identify and Stock Location <u>COA</u> | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 8/11/16
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER PERFORATED SHEET

Job Number: 35334

Part Number: D2404

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

2011/16

Job Completion



U 2011-16

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

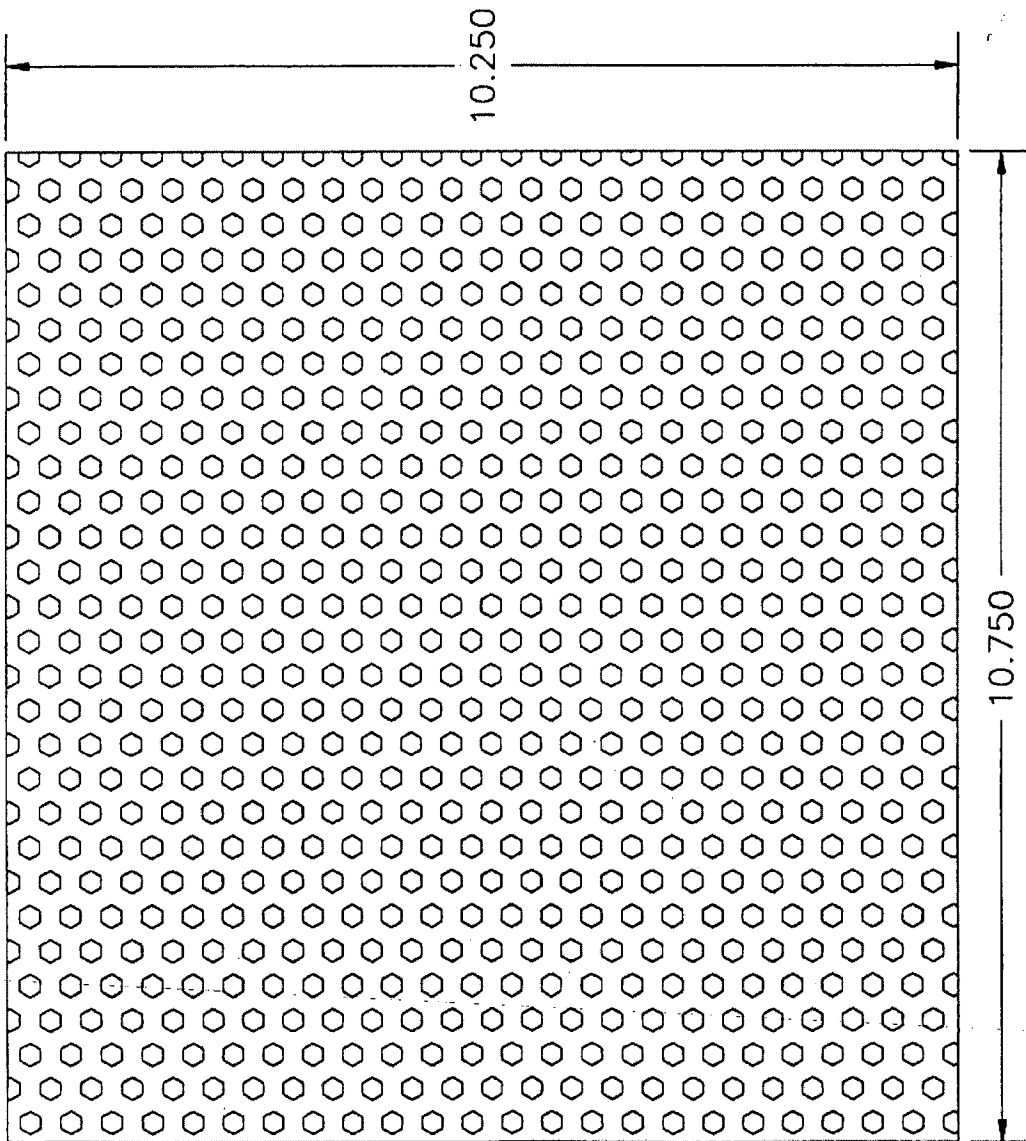
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|-------------------------|----------------|---|------------------------|
| PREPARED B. Williams | | DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED BW | APPROVED BW | D2404 | REV. A SHEET 1 OF 1 |
| DATE Apr. 6, 1995 | | TITLE HEATER PERFORATED SHEET | SCALE 1:2 |

RELEASED
9/6/95 BW



MATERIAL: 0.032 PERFORATED AL. SHEET
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35334

